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REPORT SHUDAT SPERA 39.59 gestek 0445120409 Injector CRIN2-16-BL Technical File

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SHUMFITT Shenzhen Shumatt Technology Co., Ltd

0445120409 Injector CRIN2-16 Technical File SPRIMAT SPERMIT SHARA SALDER

1. 0445120409 Injector's Introduction

1.1.0445120409 Injector's Basic Information

1.1,0445120409 I	njector's Basic Information
Title	China made new high quality diesel injector 0445120409 fuel injector :
SKU SKU	G1W20445120409

1.2.0445120409 Injector's Common Part Number

(1) Injector's Exchange Information

	change Information	atter atter atter atter	and a state of
sm sm :	Injector Part Number	Re-manufactured Part Number	r 90° 90°
SHADONT'S SHADONT'S	0445120409	LINT SLIDT ADD'T SLIDT'S	ANALI SHADALL SH

(2) Injector's Application Information

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Injector Part Number	IVECO Car Number	/	/	/				
0445120409	5801932928	and and the second	and the second sec	and have a				
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and the SPUEDET 19 C -SPERFE SP. DE (3) Injector's Part Number Common Writing 0445120409, 0 445 120 409, 0445 120 409, 0445120 409, 0 445120409, 0 445120 409

SPLESSET $\otimes^{(0)}$ SPARATE SAMORT SIN IN gite^{gti} sa^{ndi} $\phi \hat{c}^{\hat{b}}$ SPR. PRET 512.19⁸ 51^{0,000} 58^{1,250} Steamer 5703074 310.50⁵¹ 51⁰³⁰ ŞÊ. $\varphi^{(0)}$ SPRESSI SPLIDET SPERAT SPREAT SPACE SALES SPUTT SPUTT 3^{2,00} st^{erfe} $\otimes^{[0]}$ SPREED 33.208 SAUSSAT STRUMPE -91^{0,000} . and the . and ^{fri} . 188⁵⁵ . and ^{the form}

Shenzhen Shumatt Technology Co., Ltd 1.3.0445120409 Injector's Matching Information

	injector b	indeening milor	mation					
Vehicle Brand	Series	Car Model	Engine Model	Production Date	Power (KW)	Horse Power	Emission Standards	M
IVECO	EuroCargo 2014	EuroCargo 100 E 19	F4AFE411	09/2013 - 12/2015	137; 	186	5	
IVECO	EuroCargo 2014	EuroCargo 100 E 21	F4AFE411C*	09/2013 - 12/2015	152	207		
30 - 30 - 3	han di	2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -	8 - 3 km - 3	8 - 3 PM - 3	See Se	S. S	-90 ⁰	





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1.4.0445120409 Injector's Parameter

Adaptation System: Common Rail System Injector Series: 120 Series

Parameter Performance: CRIN2-16-BL

Matching Accessories: Gasket F 00V C17 503 (15.1*7.7*1.5cm Without Groove)

Injector Type: Electromagnetic Injector

Support System Maximum Pressure: 2,200

Vehicle Configuration Information: IVECO

1.5.0445120409 Injector's Specifications and Dimensions

Injector Size: 21 cm*7 cm *6 cm = 882cm³ (L*W*H=V)

Injector Net Weight: 0.45kg Gross Weight: 0.6kg

Injector Quality: China Made Brand New Injector Package Size: 28cm*7 cm *7 cm = 1372 cm³ Injector Type: Diesel Common Rail Injector MOQ: 4 Pieces SHUM

1.6. 0445120409 Injector's Quality Control

(1) Injector Testing

SHUM All injector spare parts are tested for electrical characteristics, accuracy, high temperature, low temperature, withstand voltage, leakage, durability, and various working conditions. SAM SHU SAN

SAIMA

(2) Injector Assembling

And the quality control of the injector production and installation process, our company strictly follows the standard product installation data and product installation steps to install, such as injector stroke test, injector solenoid valve tightening torque, injector nozzle tightening torque,

(3) Injector Inspection

The factory inspection of the injector is undergone full inspection, random inspection, and batch inspection three inspections. Different brands of test benches are used to test the same fuel injector for a total of no less than three times for factory inspection, and the fuel injector installation and test environment are progressed in dust-free workshop.

1.7. 0445120409 Injector's Customized Service

(1) Injector's Customized Service: Meet the customized needs of OEM manufacturers for shell lettering, logo engraving, injector internal packaging, injector external packaging and labels customized, etc.



Injector nozzle engraving

Injector shell and QR code engraving

Injector box and label

(2) Injector's Customized Service Requirements:

The purchased of customized injector are not less than 10 pieces. 2 AN Customized injector packages no less than 1000 pieces.

Customized products involve the need of specify logo, the OEM manufacturer needs to provide trademark Time Tim Tim authorization and the sample of logo image file.

A Once the customized fuel injector is sold, it cannot be returned or exchanged if there is no quality problems. TRADE TRADE TRADE TRADE TRADE TRADE TRADE TRADE TRADE TRADE

1.8.0445120409 Injector's Packing List and Package Size

(1) Injector Spare Parts List

(1) Injec	tor Spare Parts List	1 A A	1 1 1 1
No.	200 - 3200 - 3200 - 3200 -	نيد الشيد 2 نيد الثير	300 - 300 - 300 - 300 - 30
s limage			
Name	Fuel Injector	O-Ring	Gasket F 00V C17 503
Description	Fuel injector part number: 0445120409	Ensure to meet the standard of the sealing performance between the injector and the engine	Made of brass, used to ensure the tight fit between the injector cap end and the engine
No.	4	st 5 st st	6
Stution T			
Name	Nozzle Protective Cover Cap	Injector Inlet Hole Protective Cover	Injector Oil Return Hole Protective Cover
Description	Protect nozzle holes from being polluted and blocked	Protect the injector inlet hole from being polluted and blocked	Protect the injector oil return hole from being polluted and blocked
No. 3	3 7 3	ST ST 8 ST ST	ST 39 37 30
Studio St		STREE	
all all	It all all all	all all all all	
Name	VCI Anti-rust Bag	Bubble Bag	Injector Packing Box
Description	Prevent fuel injector from rusting	Prevent the injector from being damaged by external forces	Place injector and injector accessories

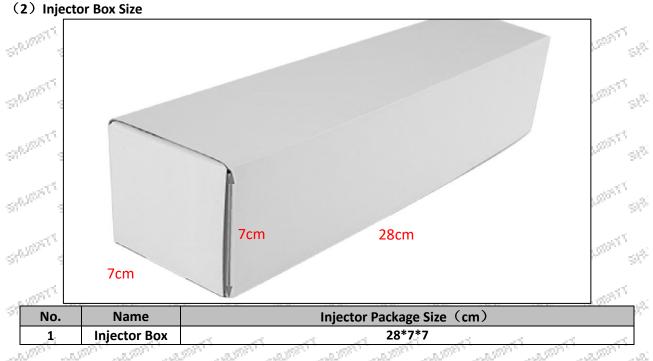
A Minors are forbidden to use the fuel injector assembly, O-ring, gasket, nozzle protective cover, fuel injector house protective cover, solenoid valve protective cover, VCI anti-rust bag, and air bubble bag to avoid personal injury.

▲ O-ring and gasket are disposable installation accessories, and need to be replaced for re-installation.

▲ The nozzle protective cover, the injector house protective cover, and the solenoid valve protective cover are recyclable accessories that can be reused.

▲ VCI anti-rust bags and bubble bags are non-degradable materials, please dispose of them properly after using.

• The injector and the installation parts should be coated with appropriate sealing oil during installation.



1.9.0445120409 Injector's Testing Standard and Certificate

UMATT

We can provide the factory quality inspection test report of each injector to ensure that each injector -250 delivered meets the engine performance indicators.

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1.10.0445120409 Injector's Warranty Instructions

(1) . Product Warranty Conditions and Instructions

It is necessary to provide pictures, videos, or test reports detected by the injector inspection equipment when the injector is abnormal during use as evidence to feed back to the salesman. Abnormal conditions are properly explained such as: 1.Smoke, 2. Engine shake, 3. Difficulty starting the SALTE States. engine, 4. Engine noise, 5. oil leakage etc.

(2) . Injector Warranty Coverage

Within 15 days after customer receives the 0445120219 injector, if there is a performance failure and the product has no appearance damage, customer can choose to replace it or repair it;

If the 0445120219 injector has performance problems during the warranty period (3 months), and it is confirmed that it is product's problems after testing, you can contact our salesmen to replace the same model or a reworked product with the same performance for free;

 $cd^{(i)}$

If the injector house has obvious scratches, it can only be repaired and it will be returned as it is if the product is confirmed to be fault-free.

Tips: For products not covered by warranty, our company can provide paid maintenance services. For products after paid repaired, the same performance problem will have a free warranty period within 3 months from the date of repairing.

(3) . Injector Out of Warranty Coverage

The warranty period has expired.

Injector failure caused by high temperature, high pressure, humidity, rain and snow, saline-alkali land, earthquake, and used in abnormal environment.

Customer disassembles or repairs the injector personally resulting in damage to the injector.

Injector damage caused by man-made reasons (throwing, strong magnetic field magnetization, set fire).

Injector failure or injector damage caused by non-injector design, technology, manufacturing, quality and other issues.

Injector failure due to system pressure exceeding system approved pressure.

Injector failure caused by system voltage exceeding approved voltage.

Injector failure caused by impurities (water, lead, aluminum powder, iron powder, sulfide) in the system fuel exceeding the standard requirements.

Injector failure caused by not installing according to the tightening torque specified in the vehicle engine maintenance manual (the tightening torque is too large or too small).

Injector failure caused by not following the installation angle specified in the vehicle engine maintenance manual.

Injector failure caused by not following the cleaning requirements specified in the vehicle engine maintenance manual.

Injector failure caused by failure to replace consumable parts as specified in the vehicle engine maintenance manual.

Injector failure caused by not complying with the intake system fit clearance and exhaust system fit clearance requirements specified in the vehicle engine maintenance manual.

Failure to replace the consumable parts and the fitting clearance of the oil inlet system pipeline and the fuel injector connection in accordance with the fuel intake system specified in the vehicle engine maintenance manual.

1.11.0445120409 Injector's Manufacturer

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 $c d^{1/2}$

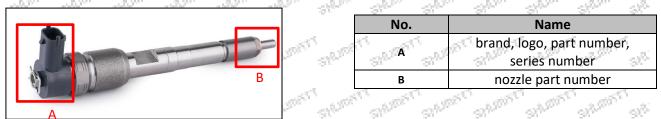
Injector's manufacturer: Shenzhen Shumatt Technology Co., Ltd

2.0445120409 Injector Technical Support

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2.1.0445120409 Injector's Part Number Location

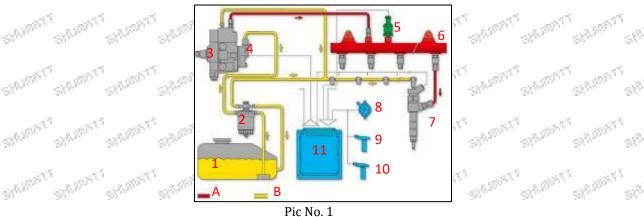
1) E.g.: The injector part number see as follows



2.2.0445120409 Injector's Application Scenarios

Common rail system is an oil supply method refers to the diesel oil from the fuel tank sucked out by the gear pump through the oil-water separator and the gear pump to diesel fine filter, high-pressure pump, common rail pipe, and fuel injector, all together with the closed-loop fuel supply system composed of sensors and ECU that completely separates the generation of injection pressure and the injection process





No.	Name	No.	Name	No.	Name	No.	Name
1	Tank	5	Common Rail Pressure Sensor	9	Engine Crankshaft Sensor	А	High Pressure Oil Circuit
32 ⁰⁰⁰	Diesel Filter	6	Common Rail Pipe	10	Camshaft Sensor	¢ ^r ^B ₹	Low Pressure Oil Circuit
3	High-Pressure Pump	7	Injector	11	ECU Electronic Control Unit		
4	Fuel Gear Pump	8	Accelerator Pedal	and the	all all a	al ^{er} a	at and
-000 C	- 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 199	A CONTRACT OF	States States	100 C	- Care - Care - Care	n	en staten state

2.3.0445120409 Injector's Installation

(1) .0445120409 Injector's Installation Precautions :

States -A The replacement of the fuel injector must strictly follow the electrical system, the approved pressure of the low-pressure fuel intake system, the approved pressure of the high-pressure fuel circuit system, and fuel system replacement consumables requirements (including the low-pressure fuel circuit system filter and the high-pressure fuel circuit) specified in the vehicle engine maintenance manual,

A Replacement of wearing parts of the fuel system, cleaning requirements for the connection between the fuel system and the injector, the fitting clearance of the fuel injector connection, the installation angle and tightening torque of the injector, the fitting clearance of the intake system, and the fitting clearance of the exhaust system to ensure the service life of the engine and the normal operation of the injector.

A When installing the fuel injector on the engine, it is necessary to clean the engine block, cylinder head and other parts connected to the fuel injector, and ensure that there is no dust, carbon deposits, water, rust spots, etc.

A Before installing, check whether the fuel injector nozzle gasket has been replaced and installed on the fuel injector.

A When installing the fuel injector, apply lubricant between the fuel injector, fuel nozzle sealing gasket and O-ring. The state state

Without replacing new gasket can lead to: deformation of the tight cap of nozzle, deformation of nozzle, deformation of nozzle orifice, oil leakage and air leakage, which will cause serious damage to the fuel injector and nozzle to break and cause damage to the engine. 53⁰1

A When installing the injector on the engine, please carefully check the components related to the installation of the injector, such as the injector pressure plate, screw, injector rod and other accessories are not deformed, and install it in strict accordance with the operation steps of the engine maintenance manual.

▲ It is forbidden to operate the bare injector for a long time in an environment with serious dust pollution and corrosion to iron products.

It is forbidden to operate the bare injector for a long time in a strong magnetic field environment. Then Then Then Then Then and the

2.4.0445120409 Injector 's Reasons for Not Working Normally

(1) There is air in the oil circuit of the engine fuel system.

(2) Vehicle oil pump oil supply system is not normal.

(3) Engine common rail system oil leakage or pressure limiting valve damage.

(4) There is a short circuit, cutting out and poor contact in the wiring harness connected to the fuel " States, States, States, States, Strates, Strates, Strates, Strates, injector of the vehicle.

(5) The long-term placement of the injector causes the anti-rust oil to solidify, and the internal de la components are stuck or the oil holes are blocked. - The The The 55

Before installing, carefully check whether other components in the common rail system except the fuelinjector is damaged so as to prevent the fuel injector from not working properly after being replaced. 15

SALANT no. Statest 2.5.0445120409 Injector 's Causes of Damage SPLEDAT 51/2.00377 579.500 (1) Didn't operate properly according to engine maintenance manual during disassembly or installation, 124 185 18 St. 1000 and the 1997 resulting in damage to the injector. 19⁵ -

(2) The fuel oil used for the vehicle does not meet the standard cause damage to the injector, such as: the water content in the fuel oil exceeds the standard, iron powder, aluminum powder, sulfide impurities CERT. and the STREET. NEW COL NTRACK. ai^{nth} exceed the standard, etc.

(3) The engine is not regularly maintained according to the engine maintenance manual (please refer to the vehicle maintenance manual for the maintenance mileage). For example, failure to replace the lubricating oil of the engine system for a long time will cause abnormal wear of the engine, excessive exhaust gas volume or a large amount of carbon deposits inside the engine. The filter is not replaced during maintenance or the replaced filter cannot reach the original filter standard, all above reasons can cause and the second ALT REAL 3838⁶⁵ 1992 all the s damage to the injector. $\omega^{(2^n)}$

(4) The abrasion of the oil pump produces iron powder and aluminum powder enter the fuel injector and cause damage to the fuel injector.

(5) The deformation and abrasion of fuel tank result in iron powder or aluminum powder entering the fuel injector and causing damage to the fuel injector.

(6) The fuel injector is damaged due to replacement or adjustment of the relevant parts of the fuel injector. For example, the valve clearance does not meet the standard after the engine is repaired, the replacement or modification of the wiring harness connected to the injector fails to meet the original 15 15 15 B The The The The The The The The standard. 17. S

(7) The engine is overheated and overloaded for a long time working results in damage to the fuel injector.

and the (8) The injector will be damaged naturally at the end of its working life.

(9) The injector is magnetized (injector parts' magnetic exceeded) causing the injector to not work properly.

A Before replacing the fuel injector, please check the engine parts carefully according to the engine maintenance manual to avoid the fuel injector being damaged again after replacement.

2.6.0445120409 Injector's Technical Support Obtaining Methods

(1) Injector Technical File, visit <u>http://shumatt.com</u> to get the technical file.

(2) Injector Technical Videos

Facebook: Visit https://www.facebook.com/hison.li to get the technical videos, constantly follow can get more information.

YouTube: https://www.youtube.com/channel/UCByvYBx7VjV mAfxh Hu-aw to get the technical videos, ~ 3⁶⁰⁰⁰ S. S. S. $S^{\mathbb{N}^{\mathbb{N}}}$ constantly follow can get more information. -31⁻⁹⁰ 33³⁹⁰ $ab^{(0)}$

Shumatt: Visit <u>http://shumatt.com</u> to get the technical videos.

(3) Injector Information Query Software

1000 100 $e^{i \sum_{i=1}^{n} t_{i}}$ $e^{i \frac{1}{2}}$ TruckBook Parts EPC APP, Android/Apple App Store download and install, visit http://shumatt.com to get the download and installation tutorial

15

(4) Search The fuel injector test data through TruckBook Parts EPC APP. - 977

3.0445120409 Injector's Purchase and Delivery

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3.1.0445120409 Injector's Purchase Payment Terms

Payment Terms: T/T, PayPal, Alipay, WeChat

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 $\sim n S^{(2P)}$

Please contact our salesmen for specific payment information.

3.2.0445120409 Injector's Main Sales Markets

Injector main sales markets: Asia, Europe, North America, South America, Africa etc. Share

3.3.0445120409 Injector's Declaration Requirements

Shumatt can assist customers to provide the following documents for import customs clearance: contract, - ANDER invoice, packing list, bill of lading, insurance policy, certificate of origin, etc. A.M. est for $\otimes^{(i)}$

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3.4.0445120409 Injector's Shipping Ways

Destination in China areas: SF Express, Debon Express, the corresponding logistics company can be provided according to customer requirements in special cases.

Destinations out of China's areas: DHL, UPS, FedEx, TNT air, ocean or other shipping methods required by 33.20 SPACE 49.5¹⁵ All 34,50 customers. di sa

3.5.0445120409 Injector's Lead time

Lead time: Send out within 3 – 7 working days after receiving payment (Except for special products and special cases).

3.6.0445120409 Injector's Logistics Time for Destination Out of China's Areas **DHL Logistics Time:**

Country or Region of Departure	Hong Kong, China	Other Countries or Regions of Asia	Australia and New Zealand	Europe	America	Other Countries
China's Mainland	7 Days	7 Days	8 Davs	8 Davs	8-12 Davs	7-10 Davs

UPS Logistics Time: Country or Region of Departure: China's Mainland

Country of Destination	Estimated Arrival Time	Country of Destination	Estimated Arrival Time	Country of Destination	Estimated Arrival Time
Japan	3 Days	стана с на селото на Селото на селото на с	5-7 Days	Egypt	5-7 Days
Turkey	5-7 Days	Singapore	3 Days	Switzerland	5-7 Days
Bahrain	5-7 Days	Latvia	7-10 Days	New Zealand	7-10 Days
Sri Lanka	5-7 Days	Thailand	3 Days	Austria	5-7 Days
Romania	5-7 Days	Vietnam	3-5 Days	Estonia	5-7 Days
Malaysia	3-5 Days	Israel	5-7 Days	Mexico	7-10 Days
France	5-7 Days	America	5-7 Days	United Arab Emirates	5-7 Days
Italy Street	5-7 Days	Netherlands	5-7 Days	Bengal	7-10 Days
Lebanon	5-7 Days	Philippine	3-5 Days	Greece	7-10 Days
South Korea	3 Days	Spain	5-7 Days	Myanmar	5-7 Days
Canada	5-7 Days	Germany	5-7 Days	Saudi Arabia	7-10 Days
Portugal	5-7 Days	Australia	5-7 Days	South Africa	7-10 Days
Denmark	5-7 Days	Belgium	5-7 Days	Ukraine	7-10 Days
India	7-10 Days	Qatar	7-10 Days	Poland	5-7 Days
Indonesia	3-5 Days	Morocco	7-10 Days	Pakistan	7-10 Days
Kuwait	7-10 Days	The The A	all th all	an and and a state of	and a state

The logistics time is for reference only subjects are according to the actual arrival.

3.7.0445120409 Injector's Packing

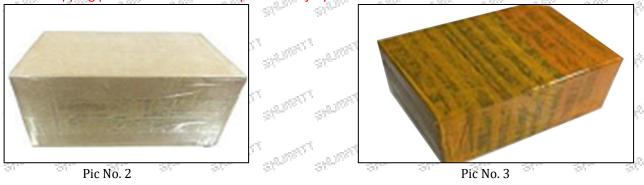
Domestic express packaging: Usually wrapped in waterproof scotch tape, such as picture No.2. International express packaging: Wrapped with waterproof yellow tape After wrapping the black 53.578 578.258 $\mathbb{S}^{\mathbb{R}^{|\mathcal{O}|}}$ 5450 3 AN - Stall protective film, such as picture No. 3.

Pallet Shipping: Use fumigation free and recycling trays that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties for the outside, such as picture No. 4, $\mathfrak{S}^{[0]}$ Also, the products can be packaged according to customers' requirements.

• The packing tray is made of plastic and can be recycled.

Transparent tape, yellow tape, black wrapping protective film, white wrapping protective film are non A SREED - 3⁴³⁵ degradable materials, please dispose of them properly.

Minors are prohibited from using transparent tape, yellow tape, black wrapping protective film, and white wrapping protective film to avoid personal injury. The the



Domestic express packaging: International express packaging: Wrapped by Transparent tape Wrapped with yellow tape after wrapping black protective film





Pic No. 4

Pallet Shipping: Use pallet that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties States $A^{S^{BE}}$

4.0445120409 Injector's Storage Standard

(1) Choose a suitable storage place 120

100 The warehouse and cargo yard where the fuel injector is stored should be kept clean and dry, and away from the factory buildings that generate harmful gases and dust; do not mix with acids, alkalis, salts and other substances; the storage place should have a good drainage system; the cargo yard should be flattened with gravel or furnace ash etc. to enhance the water permeability of the surface layer to keep the reservoir

area dry.

(2) Strict requirements of warehousing

Strict inspections should be carried out when the fuel injectors are put into storage, the surface cleaning work should be done well to remove water traces, oil stains, ash and other dirt, remove the rust and do anti-rust treatment in time. Packaged injectors must be protected from damage.

(3) Keep the warehouse dry and preventing moisture

The relative humidity is usually below 70% for the fuel injectors placed in the room, and the corrosion 100 155 of the fuel injectors is significantly reduced. The The The 100

Injectors must be stored in the warehouse, and they are forbidden to store in the same warehouse with commodities with high water content. 17.900

(4) Stack Properly

17.600 P. Stars and Chi 125 1000 After the injector is exposed to rain, the corrosion rate will increase significantly. The purpose of sealing is to isolate the injector from rainwater and humid air, so the warehouse window should be checked Trans. Trans. in time to avoid rainwater entering the warehouse

If the fuel injector package is damaged, it should be repaired or replaced; when the package is damp, the packaging material should be dried; if the original anti-corrosion and oil applied at the factory is found to be damaged or dried up, it should be cleaned and re-applied oil in time.

It is forbidden to leave the injector exposed in the air for a long time.

It is forbidden to store acids, alkalis, salts and other substances together with the injector.

A The unpacked fuel injector must be rust-proof during secondary storage.

5. Company Information



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After-sales Service Address: Please contact our salesmen to obtain and provide the corresponding product maintenance reasons (Reference: <u>1.10.0445120409</u> Injector Warranty Instructions)

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5.2. Sales-men's Contact Information

6. Copyright Statement

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